

Minimum order quantities of belts (for manufactured goods)

File belts 6-20 mm width, bis 820 mm length	Fabric	Non-woven
Width 6 / 7 mm	200 Pieces	100 Pieces
Width 9 / 10 mm	180 Pieces	60 Pieces
Width 12 / 13 mm	170 Pieces	50 Pieces
Width 15 / 16 mm	150 Pieces	40 Pieces
Width 19 / 20 mm	150 Pieces	30 Pieces

Small belts from 21 mm width, ≤ 1000 mm length	Fabric	Non-woven
Width < 49 mm	50 Pieces	22 Pieces
Width < 50-99 mm	30 Pieces	12 Pieces
Width < 100-300 mm	10 Pieces	6 Pieces

Narrow belts from 1001 mm length	Fabric	Non-woven
Width < 49 mm	20 Pieces	12 Pieces
Width < 50-99 mm	20 Pieces	12 Pieces
Width < 100-300 mm	10 Pieces	6 Pieces

Dimension tolerances grinding belts

Belt length	Tolerance in length	Belt width	Tolerance in width
30 - 236 mm	0 to -1 mm	bis 20 mm	± 0,5 mm
237 - 377 mm	0 to -2 mm	21 bis 50 mm	± 1 mm
378 - 720 mm	± 2 mm	51 bis 1.000 mm	± 2 mm
721 - 1.000 mm	± 3 mm	1.001 und länger	± 3 mm
1.001- 4.000 mm	± 5 mm		
4.001 and longer	± 10 mm		

Taped belt joint

