Product data sheet Discs



Non-woven combi discs GB 636



Features:

Grain:	Non-woven: Aluminum oxide / cloth: ceramic grain		
Intake:	Glass fabric backing disc with 22 mm bore		
Grit Range:	A-Coarse / P 60, A-Medium / P 80, A-Very Fine / P 150		
Appearance:	Neutral		

Benefits:

- Enormous saving of time and abrasives
- Reduction of work steps
- Achieving of a grain 240 grinded surface

Applications:

- The Roloc non-woven combi discs GB 633 provides the unique application advantage to grind down stainless steel material TIC weld seams with discolorations and and at the same time receive a polished surface (with grinding pattern).
- This results in an enormous saving of time and abrasives compared to traditional processes, because two work steps can be left out.
- The surface finish of the disc achieves approx. 90% of the quality that is achieved with traditional abrasives in three work steps.

Application examples:



Materials:



_	Ø in mm	Intake	max. rpm
	115	22 mm	13.300
	125	22 mm	12.200

For the right cutting speed for your application, please refer to the cutting speed information sheet.

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Further information on request. Subject to technical changes.